



## **Failure Analysis (DEMR 2348)**

**Credit:** 3 semester credit hours (3 hours lecture)

**Prerequisite/Co-requisite:** None

### **Course Description**

An advanced course designed for analysis of typical part failures on equipment use with Diesel Engines.

### **Required Textbook and Materials**

1. Diesel Technology Fundamentals, Service, Repair  
Author: Norman, Corinchock, Scharff  
Publisher: Goodheart and Willcox Company, Inc.  
ISBN # 978-1-61960-832-0, 8<sup>th</sup> edition
2. Diesel Technology Workbook Fundamentals, Service, Repair  
Author: Norman, Corinchock, Scharff  
Publisher: Goodheart and Willcox Company, Inc  
ISBN # 978-1-61960-835-1, 8<sup>th</sup> edition
4. Notebook and 8.5" x 11" notebook paper
5. Blue and Black ink pens

### **Course Objectives**

Upon completion of this course, the student will be able to:

1. Identify the type of part failure using visual and special testing equipment.
2. Explain nondestructive testing procedures to identify failures.
3. Identify wear type and reasons for wear or failure.
4. List coolant system major components and functions.
5. Describe the service of valves and related components.

### **Course Outline**

#### A.) Introduction

1. Introduction of faculty and students
2. Review Syllabus
3. Review Class Policies
4. Reviewing Student Enrollment

#### B.) Engine Reassembly and Installation

1. Establishing Good Work Habits
2. Inspection and reassembly of Cylinder Block, Sleeves, and Crankshaft Assembly

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3. Timing of Inline or Distributor Injection Pumps
4. Cylinder Head Reassembly and Installation
5. Unit Fuel Injectors
6. Rebuilt Engine Run-In Procedures
7. Engine Dynamometer Run-In and Chassis Dynamometer and Operation
8. Engine Installation into Vehicle

C.) Cylinder Heads and Related Components

1. Cylinder Head and Proper Removal
2. Cylinder Head Inspection and Service
3. Valves Inspection, Service, and Identification
4. Valve Guides, Springs, and Seats, Types, Inspection and Service

D.) Camshaft and Valve Train Components

1. Valve Train Operating Mechanisms
2. Inspecting and Servicing the Valve Train
3. Assembling the Valve Train Components

E.) Cooling Systems

1. Types of Cooling Systems, Coolants, Radiator Systems, Surge Tanks, Radiators, and Radiator Fan Shroud
2. Hoses and Radiator Outlets
3. Cleaning and Replacing Cooling System Components
4. Water Manifolds, Water Pumps, and V-Belt Drives
5. Suction Fans and Blower Fans
6. Industrial Engine Cooling Systems
7. Marine Engine Cooling System

**Grade Scale**

90 – 100	=	A
80 – 89.9	=	B
70 – 79.9	=	C
60 – 69.9	=	D
0 – 59.9	=	F

**Course Evaluation**

Final grades will be calculated according to the following criteria:

Daily work, quizzes, and homework assignment.	<b>40%</b>
Test over Lecture and Chapters	<b>30%</b>
Outside assignment or class presentation.	<b>10%</b>
<u>Final Exam</u>	<b><u>20%</u></b>
<b><i>Total</i></b>	<b><i>100%</i></b>

**Course Requirements**

1. Complete specific reading assignments in a timely manner specified by the instructor.
2. Seek out available material on the subject being taught, utilizing the library, periodicals and / or the Internet.

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3. Wear sleeved shirts, full length jeans or work pants and preferably leather shoes to class and on campus. No shorts or tank tops are allowed.
4. Participate in project interview when offered.
5. Complete all work book and class assignments.
6. Be present at class sessions and examinations as scheduled.

**Attendance Policy:**

1. Missing more than 20% of classes will result in an automatic “F” for the course.
2. Absences are counted for unexcused, excused and coming to class late.
3. Missing more than 20% of a class period will count as an absence.
4. Being tardy 3 times equals 1 absence.

If you wish to drop, you are responsible for the drop process. I will not initiate the drop, no matter how many absences or zeroes you have; that is, if you stop coming to class and do not drop, you will earn an F in the course.

*Students are allowed only 6 drops, from any public Institute of higher education, in their lifetime.*

**Course Policies**

1. **No Cell Phone or Electronic Devices** allowed in class, unless it is known to the instructor, for a special reasoning.

*All cell phones must be turned off and put away. Text messaging during class time will not be tolerated. Text messaging during an exam will be considered academic dishonesty. The exam will be considered over and the student will receive a zero for the exam.*

2. **No** smoking or use of any **tobacco** products allowed
3. Do not bring any **food** or **drinks** in class
4. No visitor allowed in class including children
5. **Do not disturb lecture for any reason. If you must leave class or come in late, do so without disturbing class.**
6. **DRESS CODE: Proper work attire only, NO Open shoes, Short pants, low riding, or sleeveless shirts, will be allowed in any program classrooms.**
7. **No** grades will be **dropped**, No homework or assignments can be made up or accepted after instructor has taken up for grading.
8. **Homework** must be done **in proper outline form, neat and legible**, prepared on **loose leaf (8.5” X 11”) note book paper**, written only on **one** side.
9. Assignment must be turn in at the beginning of class
10. Any student caught cheating will be dropped from class and given an F for the semester grade.
11. Students are required to be present for all examinations and lectures.

12. Learning activities will be subjectively graded by the instructor. Students assigned to a group must be present at all times when the project is being worked on.

**NOTE:**

**Students who violate any of these policies will be asked to leave class and given an absent for the class period. Students who are continuing disturbing classes will be suspended from class for the remainder of the semester and given an grade of F.**

*Students may vary in their competency levels on these abilities. You can expect to acquire these abilities only if you honor all course policies, attend classes regularly, complete all assigned work in good faith and on time, and meet all other course expectations of you as a student.*

**Disabilities Statement**

The Americans with Disabilities Act of 1992 and Section 504 of the Rehabilitation Act of 1973 are federal anti-discrimination statutes that provide comprehensive civil rights for persons with disabilities. Among other things, these statutes require that all students with documented disabilities be guaranteed a learning environment that provides for reasonable accommodations for their disabilities. If you believe you have a disability requiring an accommodation, please contact the Special Populations Coordinator at (409) 880-1737 or visit the online resource:

<http://www.lit.edu/depts/stuserv/special/defaults.aspx>

**Student Code of Conduct Statement**

It is the responsibility of all registered Lamar Institute of Technology students to access, read, understand and abide by all published policies, regulations, and procedures listed in the *LIT Catalog and Student Handbook*. The *LIT Catalog and Student Handbook* may be accessed at [www.lit.edu](http://www.lit.edu) or obtained in print upon request at the Student Services Office.

**Starfish**

LIT utilizes an early alert system called Starfish. Throughout the semester, you may receive emails from Starfish regarding your course grades, attendance, or academic performance. Faculty members record student attendance, raise flags and kudos to express concern or give praise, and you can make an appointment with faculty and staff all through the Starfish home page. You can also login to Blackboard or MyLIT and click on the Starfish link to view academic alerts and detailed information. It is the responsibility of the student to pay attention to these emails and information in Starfish and consider taking the recommended actions. Starfish is used to help you be a successful student at LIT.



**Course Schedule**

<b>Week</b>	<b>Topic</b>	<b>Reference</b>
1	Course introduction and policies 1. Lecture	Handouts
2-4	Engine Reassembly and Installation Establishing Good Work Habits 1. Lecture 2. Test Reassemble and installation	Chapter 28
5-6	Rebuilt Engine Run-In Procedures 1. Engine Dynamometer Run-In and 2. Chassis Dynamometer and Operation 3. Engine Installation into Vehicle 4. Lecture / Chapter test	Chapter 28
7-8	Cylinder Heads and Related Components 1. Cylinder Head and Proper Removal 2. Cylinder Head Inspection and Service 3. Lecture	Chapter 8
9-10	Valves Inspection, Service, and Identification 1. Valve Guides, Springs, and Seats, Types, Inspection and Service 2. Lecture/ chapter test 3. Test valve inspection	Chapter 8
10-11	Camshaft and Valve Train Components 1. Valve Train Operating Mechanisms 2. Lecture / chapter test	Chapters 9
12-13	Cooling Systems 1. Types of Cooling Systems, Coolants, Radiator Systems, Surge	Chapters 11

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<b>Week</b>	<b>Topic</b>	<b>Reference</b>
	Tanks, Radiators, and Radiator Fan Shroud 2. Lecture 3. Test cooling system	
14-15	Industrial Engine Cooling Systems 1. Marine Engine Cooling System 2. Lecture / chapter test	Chapter 11
16	Final Project, Review and final Exam 1. Lecture	Handouts

The course schedule is a proposed schedule. Changes in the schedule may be made based upon the instructor's professional judgment. If you are absent on a day in which changes to the schedule have been announced, it is your responsibility to find out those changes.

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